## **CLAIMS**

What is claimed is:

1	1.	A method of marking a compact disc comprising the acts of:		
2	providing a copy protection scheme;			
3	identifying a portion of the compact disc not containing program material;			
4	applying copy protection data related to the copy protection scheme to the			
5		identified portion of the compact disc, whereby the copy protection		
6		data is readable by compliant test equipment.		
1	2.	The method of claim 1, wherein the copy protection data is not		
2	readable by compact disc readers.			
1	3.	The method of claim 1, wherein a lead-in area of the compact disc is		
2	provided, and	the copy protection data is applied in the lead-in area.		
1	4.	The method of claim 1, wherein a Q-channel of the compact disc is		
2	provided, and	the copy protection data is in the Q-channel.		
1	5.	The method of claim 1, wherein the copy protection data is in 1 to 30		
2	sectors of eve	sectors of every 100 sectors of the compact disc.		
1	6.	The method of claim 1, wherein the copy protection data is in a 20 to		
2	200 bit word.	· -		
1	7.	The method of claim 6, wherein the word comprises in sequence:		
2	sync bits;			
3	control bits;			
4	address bits;			
5	identification bits;			
6	user bits; and			
7	cyclic redundancy code bits.			

8. The method of claim 1, where the compact disc is one of a CD master, 1 2 CD stamper, or production CD. The method of claim 1, wherein the copy protection data identifies a 1 9. 2 particular copy protection scheme. 1 10. The method of claim 9, wherein the copy protection data identifies a 2 particular supplier of the copy protection scheme. The method of claim 7, wherein the cyclic redundancy code bits are 1 11. readable only by a compliant reader. 2 1 12. The method of claim 7, wherein the cyclic redundancy code bits 2 include a first and a second cyclic redundancy code. The method of claim 12, wherein the first cyclic redundancy code is 1 13. 2 identifiable by test equipment, and the second cyclic redundancy code is translated by the test equipment. 3 1 14. A compact disc comprising of: 2 program material; 3 copy protection data, and data identifying the copy protection data, whereby a compliant test apparatus 4 5 reads the data identifying the copy protection data. The compact disc of claim 14 wherein the copy protection data is in 1 15. 2 the lead-in area of the compact disc. 16. 1 The compact disc of claim 15 wherein the copy protection data is in 2 the Q-Channel portion of the compact disc.

I	17.	A compact disc test apparatus comprising:
2	a demo	dulator that receives signals from a compact disc under test wherein the
3		compact disc contains copy protection data and identification data
4		identify the copy protection, the demodulator outputting an EFM
5		signal;
6	an EFN	M demodulator coupled to receive the EFM signal and processes the
7		EFM signal into subcode data, the subcode data containing the copy
8		protection data and identification data; and
9	a subcode processor coupled to the EFM demodulator that receives and reads	
10		the subcode data.
1	18.	The compact disc test apparatus of claim 17 further comprising:
2	a test e	equipment interface to the subcode processor, whereby the test
3		equipment interface outputs copy protection information to an
4	•	operator.
1	19.	The compact disc test apparatus of claim 17 wherein the subcode data
2	comprises of a	a first CRC contained in a sector of the compact disc, wherein the first
3	CRC is validated by the test apparatus, wherein a valid first CRC outputs information	
4	of the sector of	of the compact disc containing the CRC.
1	20.	The compact disc test apparatus of claim 18 wherein the subcode data
2	comprises of:	
3	a first CRC contained in a sector of the compact disc, wherein the first CRC is	
4		validated by the test apparatus, wherein a valid first CRC outputs
5		information of the sector of the compact disc containing the CRC.

l	21.	The compact disc test apparatus of claim 19 wherein the subcode data	
2	further comprises:		
3	a seco	nd CRC contained in the sector of the compact disc, wherein the test	
4		apparatus finding an invalid first CRC, validates the second CRC,	
5		wherein a valid second CRC allows the test equipment to decode and	
6		output the copy protection data.	
1	22.	The compact disc test apparatus of claim 20 wherein the subcode data	
2	further compr	ises:	
3	a seco	nd CRC contained in the sector of the compact disc, wherein the test	
4		apparatus finding an invalid first CRC, validates the second CRC,	
5		wherein a valid second CRC allows the test equipment to decode and	
6		output the copy protection data.	